



DESIGNATIONS:

- A nominal joint width;
- B visible width;
- C full width (min mounting seat);
- H installation height;
- H horizontal movements;
- M_u vertical movements;

			Sizes, mm			Movements, mm		Permissible loads (kN)				
Profile	Cover type ²	Type of apron ³	А	В	С	=H	M _x	M _y	₽	B	A	Ĵ.,
WR 73/50/ ¹	AL/SS	S/M/L	50	88	210		40 (+20/-20)	20 (+10/-10)	50	300	70	_
WR 73/60/ ¹	AL/SS	S/M/L	60	98	220	254,	50 (+25/-25)	20 (+10/-10)	50	300	70	_
WR 73/80/ ¹	AL/SS	S/M/L	80	118	240	50, 75,	60 (+30/-30)	20 (+10/-10)	50	300	70	_
WR 73/100/ ¹	AL/SS	S/M/L	100	138	260	75, 100	70 (+35/-35)	20 (+10/-10)	50	300	70	_
WR 73/120/ ¹	AL/SS	S/M/L	120	148	280		80 (+40/-40)	20 (+10/-10)	50	300	70	_

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i... – installation height to choose from standard (see H)
 Choice of two types of covers (See «Standard types of covers»).

 $^{\scriptscriptstyle 3}$ Choice of three types of aprons (See «Standard types of aprons»).

⁴ For a height of 25 mm, it is recommended to use polymer concrete as a transition zone to avoid cracking of the finish.

TECHNICAL DATA

\rightarrow FRAME

Material	Aluminum EN AW 6063 T6
Tolerances	EN 12020-2:2008
Strength, MPa	σ _в = 250
Length, m	2,5
Tooling	Countersunk head mounting holes
Fasteners	Included (Screws Rawlplug R-LX-5x50-CS)
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\rightarrow COVER

Material (2 types)	Aluminum 6063 T6	AISI 3045 (1.4301)
Profile designation ⁵	AL	SS
Strength, MPa	σ _в = 250	σ _в =515
Tolerances	EN 12020-2:2008	EN 1090-2
Length, m	2,5	2,5
Tooling	Mounting holes	Mounting holes

 $^{\rm 5}\,$ On request, the cover can be made of other types of stainless steel: AISI 316, 430 or others.

ightarrow Insert & Aprons

Material	PVC-P
Resistant	30+100°C, UV+O ₃ +Bitum — resistant
Length, m	20 meters per roll
Color	Black

EQUIPMENT PROFILE



DEWMARK[®] expansion joint systems





(example)

Tupe of apron

Profile height (May have a double meaning if a different height version is used — see #4)

Joint width

WR 73/50/100/S/AL-Fs

Profile Series: WR 73– standard version WR-E 73 (marked if required – see «Corner version») Additional cover to protect the insert (marked if required – see «Additional covers»)

EXECUTION OPTIONS

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STANDARD TYPES OF COVER The profile can be completed with covers made of AISI 304 stainless steel or aluminum EN AW 6063T6.







The cover material is selected based on the operating conditions and the nature of the environment:

- Water+light chemistry aluminum (profile has the AL index);
- Water/chemistry/salts/acids AISI 304 (index SS).

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STANDARD TYPES OF APRONS

The profile is available in three different in width by types of waterproofing aprons:

- S 20 mm wide;
 M 140 mm wide
- M 140 mm wide;
 L 360 mm wide;



EQUIPMENT PROFILE

Profiles have corner versions for Floor-to-wall connections (joint along the wall).

ADDITIONAL COVERS (OPTIONAL) To protect the insert from mechanical damage, four types

of F-covers can be used:



Fs – cover overlapping the insert replacing one of the standard ones (index Fs in the profile).



Fkr – additional overlay overlapping the insert 3 mm thick, fastened on both sides (Fkr index in the profile).

NOTE!!

- It is not allowed to use these types of covers when moving adjacent plates in a vertical plane (My)
- It is not recommended to use them in heavy traffic.

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DIFFERENT HEIGHT VERSION

The profile can be completed with a special strip (Stripform 73), which forms a technological gap along the profile necessary to create a transition zone between the profile and the topcoat.



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SEALANT GROOVE FORMER (OPTIONAL)

The profile can be completed with a special strip (Stripform 73), which forms a technological gap along the profile necessary to create a transition zone between the profile and the topcoat.







F

F – additional cover over